CAPACITIES AND SPECIFICATIONS

MODEL	PM-80T-ANC
PUNCHING	
Punching Pressure	80 Ton
Maximum Capacity	ø30 x 15 mm
Throat Depth	310 mm
Maximum Stroke Length	100 mm
Cycles / Min. (15mm stroke)	28
Motor	7.5 HP

FEEDING SYSTEM

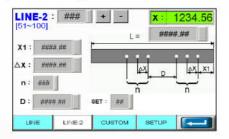
Feeding Length (X-axis)	3000 mm or 6000 mm
Servo Motor	400-watt
Gear Speed Reduction	1:16 ratio
Accuracy	±0.1 mm per meter

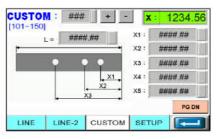
FEATURES

NC Control	1 axis
Program Storage	3 patterns (50 units per pattern)
Custom Holes	30 holes per unit
Angle Size Range	3" ~ 8"
Clamp Type	Pneumatic
Stripper	Hydraulic type
Standard Die Holder	O.D. ø45 mm
Die Holder Height	177 mm
Working height up to die	1050 mm

- Based on low carbon / mild steel material strength of 45kg/mm² tensile.
- · Design and specifications are subject to change without prior notice.

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LINE	LINE-2	CUSTOM	SETUP	







SUNRISE Fluid Power Inc.

No. 7, Road 12, Industrial Zone, Taichung City 407, Taiwan

Tel: 886-4-2359-1190 E-mail: sales@sunriseiw.com.tw Fax: 886-4-2359-3409 Http://www.sunriseiw.com.tw





SUNRISE

Punching Machine With CNC Feeding System

For angles, channel webs, and flat plates



SUNRISE Fluid Power Inc.



PUNCHING MACHINE WITH CNC FEEDING SYSTEM

For angles, channel webs, and flat plates

The new version of ANC is a fully automatic single-axis in-feed system for punching angles, channel webs, and flat plates, available in either 3000mm or 6000mm X-axis travel distance.





Specially designed strippers and punching accessories for processing a wide variety of materials.



The highly precise gear drive components provide high accuracy, high repeatability, and high efficiency.

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Х2	1234.56	xs	1234.56	X14:	1234.56	3,20	1234,56	X26:	1234.
X3.	1234.56	X9	1234.56	X15:	1234.56	X21	1234,56	X23.	1234.
X4.	1234.56	X 10	1234.56	X16:	1234.56	1,22	1234,56	X28:	1234.
Х5:	1234.56	X11	1234.56	X17:	1234.56	123	1234,56	X29:	1234.5
16:	1234.56	X12:	1234.56	X18	1234.56	X24	1234,56	X30.	1234.5
LOAD POS			FEED		CL.	AMP		START	

The user friendly Delta 7" color touchscreen controller with pre-set patterns makes programming a simple task.